





















In the calibration mode, irrespective of the operator's actions, there is also a loss of light impurities from the source material as it passes the separation chamber, that is, cleaning is carried out together with the calibration.



## **11. MAINTENANCE OF ASM SEPARATORS**

### **Cleaning.**

After finishing work or switching to another crop, the machine must be cleaned of dust and residues of the raw material.

It is performed as follows:

Turn on the machine, set the maximum power of the impeller, open the hopper flap. In this mode, let the machine run for 3-5 minutes, then do the same in "REVERSE" mode. If necessary, carry out additional blowing of the machine with compressed air.

## **12. TRANSPORTATION.**

The machine is transported by road or railway vehicles, in accordance with the rules for the carriage of goods by road or railway vehicles, approved by the Ministry of Transport of Ukraine.

Placement and securing of cargo packages is carried out in accordance with the current technical conditions of loading and securing of cargoes, approved by the Ministry of Transport of Ukraine.

Loading and unloading of separators is carried out in two ways: with a forklift or with a crane.

When using a forklift:

The forks of the forklift are placed in the guides located at the base of the frame from the front side.

When using a crane:

Strapping machine, hopper is performed according to the scheme.

## **13. STRICT PROHIBITION.**

It is strictly prohibited:

- To perform strapping of the machine without the traverse.
- To perform unloading and loading of the hopper by means of a forklift. The placement and securing of cargo spaces on vehicles must ensure a stable position when traveling along the road; displacement and impacts are not allowed.

When transporting the machine in covered vehicles, it is allowed to transport without packaging, or with partial package of individual cargo spaces, providing protection from mechanical damage.

## **14. WARRANTY**

The manufacturer guarantees that the ASM machines meet the requirements of the technical specifications, subject to the rules of transportation and operation specified in this manual.

Warranty period of the machine is 24 months from the date of delivery.

If an unauthorized intrusion into the machine's units is detected, changes to the program settings are made, the guarantee is eliminated.

















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